Turborne Instruments Laboratory

A DIVISION OF CUTLER HAMMER, INC.

Interoffice Memorandum

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το	File	DATE 4 August 1964
FROM	TEL. EXT.	FILE
SUBJECT	Varian Associates Procurement of Thirty (30) each 216031-1	AIL P/N's 216013-1, 216012-1,
1.	Date of Report	
	3 August 1964	
2.	Prime Contract	
	Applicable (Several)	
3.	Proposed Subcontract	
	a. Type: Firm Fixed Priceb. Description: 90 Backward W.c. Estimated Dollar Value: \$2	ave Oscillators 19,900.00
4.	Proposed Subcontractor	
٠.	Varian Associates Palo Alto, California	
5.	Name and Title of Personnel Cont	tacted
	a. Varian:	STA
	b. U.S. Navy	
6.	Extent of Competition	·
	Follow-on to a competitively bid	l order.
7.	Labor Rates	
	Reference is made to Audit Reporfrom Mr. C.H. Oddson, U.S. Navy This is to advise that the folloproposal are approved:	All Git Or of Manager Asset
	(A) Engineer A \$6.80 (A) Assembler B 3.20 (A) Tool & Die 5.10 maker (A) Sr. Tube Technician 4.90 (A) Tube Technician 4.40	(B) Sr. Test Technician \$4.30 (A) Jr. Tube Technician 3.60 (A) Exp. Tube Assembler 3.50 (A) Sr. Test Technician 4.30 (B) Tester B 3.50

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8.	Overhead	Rate

Navy Auditor are as STAT Acceptable overhead rates per follows:

> 70% for Group (Λ) above. 190% for Group (B) above.

G&A Rate 9.

considers 33% reasonable for estimating purposes

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Royalty 10.

considers 0.5% of the proposed 5.5% royalty as unallowable. The 5% of selling price pending results of negotiation with a French Company. Actual liability is not now determinable.

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Following is Varian cost breakdown supporting their proposals 11. for each tube:

(A) (A) (A) (A) (B) (A) (B) (A)	AIL P/N 216013(VA-1621) CLASSIFICATION Engineer A \$6.8 Tool & Die Maker Sr. Tube Tech. Tube Tech. Sr. Test Tech. 4.8 Sr. Test Tech. Jr. Tube Tech. Jr. Tube Tech. Tester B Exp. Tube Assem. 3.8 Tube Assem. B	HOURS 3.38 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.0 0.		PER AUDIT \$265.00	QUESTIONABLE
i	Ove r head: 70% of (A) 190% of (B)		151.00 95.00	151.00 95.00	
	Total Overhead		\$246.00	\$246.00	
,	Material Warranty Royalties		195.00 210.00 93.00	191.00 210.00 	4.00(1) 93.00(2)
	Total Cost of Sales		\$1,009.00 <u>39</u> /1.00	\$912.00 <u>301.00</u>	\$97.00 <u>93.00(3</u>)
	TOTAL COST	:	\$1,403.00	\$1,213.00	\$190.00

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(A)	AIL P/N 216012(VA-163K) CLASSIFICATION RATE Engineer A \$6.80	HOURS 4.38	PROPOSED AMOUNT \$30.00	PER AUDIT	QUESTIONABLE
(A) (A) (A) (B) (A) (B) (A) (A)	Tool & Die Maker 5.10 Sr. Tube Tech. 4.90 Tube Tech. 4.40 Sr. Test Tech. 4.30 Sr. Test Tech. 4.30 Jr. Tube Tech. 3.60 Tester B 3.50 Exp. Tube Assem 3.50 Tube Assem. B 3.20	8.0 18.0 15.0 8.07 8.07 3.0 4.32 8.0	41.00 88.00 66.00 35.00 11.00 15.00 28.00 26.00		
	Total Labor		\$395.00	\$395.00	
	Overhead: 70% of (A) 190% of (B)		228.00 95.00	228.00 95.00	
	Total Overhead		\$323.00	\$323.00	<u>.</u>
	Material Warranty Royalties		231.00 295.00 125.00	226.00 295.00 	5.00(1) 125.00(2)
	Total Cost of Sales	\$	31,349.00	\$1,219.00	130.00
, ·	G&A		526.00	402.00	124.00(3)
, ,	TOTAL COST	-	\$1,875.00	\$1,621.00	\$254.00
(A		HOUR:		PER AUDIT	QUESTIONAB L E
(A (A (A (B (A (B (A (B	Maker 5.10 Sr. Tube Tech. 4.90 Tube Tech. 4.40 Sr. Test Tech. 4.30 Sr. Test Tech. 4.30 Jr. Tube Tech. 3.60 Tester B 3.50 Exp. Tube Assem.3.50	32.0 56.0 48.0 88.0 40.0 24.0	274.00 211.00 7 35.00 7 35.00 29.00 2 15.00 140.00		
	Total Labor		\$1,049.00	\$1,049.00	
	Overhead: 70% of (A) 190% of (B) Total Overhead		700.00 <u>95.00</u> \$795.00	700.00 95.00 \$7 9 5.00	

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CLASSIFICATION RATE Material Warranty Royalties	PROPOSED AMOUNT \$277.00 430.00 260.00	PER AUDIT \$260.00 430.00	QUESTIONABLE \$17.00(1) 260.00(2)
Total Cost of Sales	\$2,811.00 \$2	,534.00	\$277.00
G&A	1,096.00	836.00	260.00(3)
TOTAL COST	\$3,907.00 \$3	,370.00	\$537.00

- Material Questioned Using Varian's estimated yield factors.

 Scrap and spoilage (reciprocal of yield) was computed and applied to the base material, thereby resulting in discrepancies between quoted material costs.
- (2) Royalties- This liability was questioned on the basis of not being determinable at this time.
- (3) <u>G&A</u> The proposed rate of 39% contained certain unallowable expenses as follows:

Advertising Shows & Exhibits	0.5%
Sales Expense	0.5
Donations, foreign operations expense	0.5
R&D in excess of stipulated allowable	
amount	4.0
	<u>5.5%</u>

Rate of 33% was applied to allowable costs.

12. It is recommended that the costs Per Audit as shown above be used as a basis for arriving at fair and reasonable prices for subject items.

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Cost/Price Analyst

JZR/mz